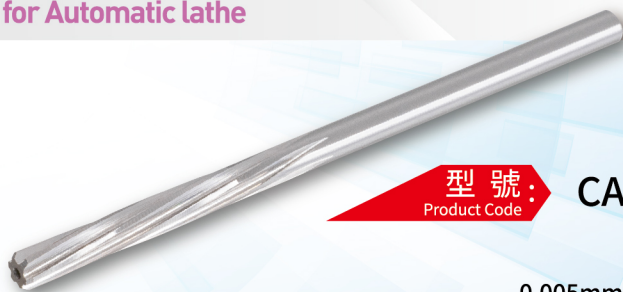
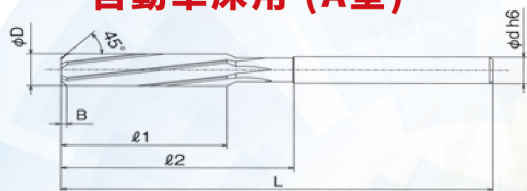


鎢鋼超硬直柄機械鉸刀

• Carbide Chucking Reamers (A Type) • for Automatic lathe

自動車床用 (A型)



型號: CA
Product Code

0.005mm 間距
(each spacing)
(m/m)

規格 Reamers specification tables

刃徑 ϕD Diameter (+0.005) 0	刃長 $\ell 1$ Flute Length	有效長 $\ell 2$ Effective Length	全長 L Overall Length	ϕd 柄徑 Shank Diameter	倒角長 B Chamfer Length	刃數 Number of Flutes
CA 1.000 ~ 1.100	12	-	40	3.0	0.2	4
CA 1.105 ~ 1.600	6	-				
CA 1.605 ~ 2.100	20	-	50	0.3		
CA 2.105 ~ 2.600		-				
CA 2.605 ~ 2.895		-				
CA 2.900 ~ 3.100	20	30	60	3.0	0.4	
CA 3.105 ~ 3.605 { 1/8", 9/64" }						
CA 3.610 ~ 4.100 { 5/32" }						
CA 4.105 ~ 5.100 { 11/64", 3/16" }	25	35	65	4.0	6	
CA 5.105 ~ 5.600 { 13/64", 7/32" }				5.0		
CA 5.605 ~ 6.100 { 15/64" }						
CA 6.105 ~ 6.605 { 1/4" }						
CA 6.610 ~ 7.100 { 17/64" }	25	40	70	6.0		
CA 7.105 ~ 8.100 { 9/32", 19/64", 5/16" }				8.0		
CA 8.105 ~ 8.600 { 21/64" }						
CA 8.605 ~ 9.100 { 11/32" }						
CA 9.105 ~ 10.100 { 23/64", 3/8", 25/64" }	30	45	80	10.0		
CA 10.105 ~ 10.600 { 13/32" }						
CA 10.605 ~ 11.100 { 27/64" }						
CA 11.105 ~ 12.100 { 7/16", 29/64", 15/32" }						

• 本產品經由中心孔再研磨刀刃外徑，保持刀具同心與高真圓度。
• 接受客製化訂做。
• 若產品尺寸規格有異動不會另行通知。

• Via center hole to grinding the diameter, the reamer have high precision.
• Special order any kind sizes / Straight Flute ; Spiral Flute
• If the product size has changed, we will not separate to inform.